

SAFETY DATA SHEET FRC GENERAL PURPOSE FLUX REMOVER - FLUX REMOVER C, AEROSOL

According to Appendix D, OSHA Hazard Communication Standard 29 CFR §1910.1200

1. Identification

Product identifier

Product name FRC GENERAL PURPOSE FLUX REMOVER - FLUX REMOVER C, AEROSOL

Product number MCC-FRC, MCC-FRC101, MCC-FRC105, MCC-FRC10Y

Synonyms; trade names "FRC-Flux Remover C, Electronics Defluxer/Cleaner"

Recommended use of the chemical and restrictions on use

Application Cleaning agent.

Details of the supplier of the safety data sheet

Supplier MicroCare Corporation

Manufacturer MICROCARE CORPORATION

595 John Downey Drive New Britain, CT 06051 United States of America

CAGE: OATV9
Tel: +1 860-827-0626
Fax: +1 860-827-8105
techsupport@microcare.com

Emergency telephone number

Emergency telephone CHEMTREC (800) 424-9300

2. Hazard(s) identification

Classification of the substance or mixture

OSHA Regulatory Status This Product is Hazardous under the OSHA Hazard Communication Standard.

Physical hazards Press. Gas, Liquefied - H280

Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 STOT SE 1 - H370 STOT SE 3 - H336 STOT RE 2 -

H373 Asp. Tox. 1 - H304

Environmental hazards Aquatic Chronic 3 - H412

Human health Prolonged or repeated contact with skin may cause irritation, redness and dermatitis. Mild

dermatitis, allergic skin rash.

Environmental The product contains a substance which is harmful to aquatic organisms and which may

cause long-term adverse effects in the aquatic environment.

Physicochemical Vapors are heavier than air and may travel along the floor and accumulate in the bottom of

containers. Not considered to be a significant hazard due to the small quantities used. Gas or

vapor displaces oxygen available for breathing (asphyxiant).

Label elements

Pictogram







Signal word

Hazard statements

H280 Contains gas under pressure; may explode if heated.

H304 May be fatal if swallowed and enters airways.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

H370 Causes damage to organs .

H373 May cause damage to organs through prolonged or repeated exposure.

H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

P261 Avoid breathing vapor/ spray.

P264 Wash contaminated skin thoroughly after handling.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing. P314 Get medical advice/ attention if you feel unwell.

P332+P313 If skin irritation occurs: Get medical advice/ attention. P337+P313 If eye irritation persists: Get medical advice/ attention. P410+P403 Protect from sunlight. Store in a well-ventilated place.

P501 Dispose of contents/ container in accordance with national regulations.

Supplemental label

EUH210 Safety data sheet available on request. information RCH001a For use in industrial installations only.

Contains trans-DICHLOROETHYLENE, METHANOL

Other hazards

This product does not contain any substances classified as PBT or vPvB.

3. Composition/information on ingredients

Mixtures

trans-DICHLOROETHYLENE

10-30%

CAS number: 156-60-5

Classification

Flam. Liq. 2 - H225 Acute Tox. 4 - H302

Skin Irrit. 2 - H315

Eye Irrit. 2A - H319

STOT SE 3 - H336

Asp. Tox. 1 - H304

Aquatic Chronic 3 - H412

1,1,1,3,3-PENTAFLUOROBUTANE

10-30%

CAS number: 406-58-6

Classification

Flam. Liq. 2 - H225

A MIXTURE OF: (R,R)-1,1,1,2,2,3,4,5,5,5-

10-30%

DECAFLUOROPENTANE, (S,S)-1,1,1,2,2,3,4,5,5,5-

DECAFLUOROPENTANE

CAS number: -

Classification

Aquatic Chronic 3 - H412

HFC-134a Tetrafluoroethane

10-30%

CAS number: 811-97-2

Classification

Press. Gas, Liquefied - H280

METHANOL 1-5%

CAS number: 67-56-1

Classification

Flam. Liq. 2 - H225

Acute Tox. 3 - H301

Acute Tox. 3 - H311

Acute Tox. 3 - H331

STOT SE 1 - H370

The Full Text for all Hazard Statements are Displayed in Section 16.

Composition comments The exact perce

The exact percentage (concentration) of composition has been withheld as a trade secret in accordance with paragraph (i) of CFR 1900.1200 TSCA: The ingredients of this product are

on the TSCA Inventory.

Composition

4. First-aid measures

Description of first aid measures

General information Never give anything by mouth to an unconscious person. Do not induce vomiting. Place

unconscious person on the side in the recovery position and ensure breathing can take place.

If breathing stops, provide artificial respiration. Consult a physician for specific advice.

Inhalation Remove affected person from source of contamination. Move affected person to fresh air and

keep warm and at rest in a position comfortable for breathing. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical

attention.

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Ingestion Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not

enter the lungs. Never give anything by mouth to an unconscious person. Promptly get affected person to drink large volumes of water to dilute the swallowed chemical. Get medical

attention.

Skin Contact Remove contaminated clothing and rinse skin thoroughly with water.

Eye contact Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15

minutes. Consult a physician for specific advice.

Most important symptoms and effects, both acute and delayed

General information The severity of the symptoms described will vary dependent on the concentration and the

length of exposure.

Inhalation Vapors may cause headache, fatigue, dizziness and nausea.

Ingestion May cause nausea, headache, dizziness and intoxication. May cause stomach pain or

vomiting.

Skin contact Prolonged or repeated contact with skin may cause irritation, redness and dermatitis.

Eye contact Irritation and redness, followed by blurred vision.

Indication of immediate medical attention and special treatment needed

Notes for the doctor No specific recommendations. If in doubt, get medical attention promptly.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media The product is not flammable. Use fire-extinguishing media suitable for the surrounding fire.

Special hazards arising from the substance or mixture

Flammability Class The product is not flammable.

Specific hazards Keep away from heat, sparks and open flame. Thermal decomposition or combustion

products may include the following substances: Toxic and corrosive gases or vapors. Aerosol $\,$

containers can explode when heated, due to excessive pressure build-up.

Advice for firefighters

Protective actions during

firefighting

Move containers from fire area if it can be done without risk.

Special protective equipment

for firefighters

Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective

clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Warn everybody of potential hazards and evacuate if necessary. Provide adequate ventilation.

Avoid inhalation of vapors. Use approved respirator if air contamination is above an

acceptable level.

Environmental precautions

Environmental precautions Contain spillage with sand, earth or other suitable non-combustible material. Avoid release to

the environment.

Methods and material for containment and cleaning up

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Methods for cleaning up

Provide adequate ventilation. Contain spillage with sand, earth or other suitable non-combustible material. Avoid the spillage or runoff entering drains, sewers or watercourses. Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Eliminate all sources of ignition. No smoking, sparks, flames or other sources of ignition near spillage. Provide adequate ventilation. Absorb spillage with non-combustible, absorbent material. Collect and place in suitable waste disposal containers and seal securely.

Reference to other sections

For personal protection, see Section 8. For waste disposal, see section 13.

7. Handling and storage

Precautions for safe handling

Usage precautions

Provide adequate ventilation. Avoid inhalation of vapors/spray and contact with skin and eyes. Keep away from heat, sparks and open flame. Thermal decomposition or combustion products may include the following substances: Toxic and corrosive gases or vapors. Keep out of the reach of children.

Conditions for safe storage, including any incompatibilities

Storage precautions Aerosol cans: Must not be exposed to direct sunlight or temperatures above 50°C.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

Reference to other sections. Store away from incompatible materials (see Section 10).

8. Exposure Controls/personal protection

Control parameters

Occupational exposure limits

trans-DICHLOROETHYLENE

Long-term exposure limit (8-hour TWA): ACGIH 200 ppm 793 mg/m³

1,1,1,3,3-PENTAFLUOROBUTANE

Long-term exposure limit (8-hour TWA): SUP 1000 ppm

HFC-134a Tetrafluoroethane

Long-term exposure limit (8-hour TWA): OES 4240 mg/m³

Short-term exposure limit (15-minute): OES

METHANOL

Long-term exposure limit (8-hour TWA): ACGIH 200 ppm 262 mg/m³ Short-term exposure limit (15-minute): ACGIH 250 ppm 328 mg/m³

Sk

Long-term exposure limit (8-hour TWA): OSHA 200 ppm 260 mg/m³ ACGIH = American Conference of Governmental Industrial Hygienists.

Sk = Danger of cutaneous absorption.

OSHA = Occupational Safety and Health Administration.

Additional Occupational

Exposure Limits

Ingredient comments WEL = Workplace Exposure Limits ACGIH = US Standard.

Exposure controls

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Protective equipment





Appropriate engineering

controls

No specific ventilation requirements. This product must not be handled in a confined space without adequate ventilation.

Eye/face protection Eyewear complying with an approved standard should be worn if a risk assessment indicates

eye contact is possible. Unless the assessment indicates a higher degree of protection is

required, the following protection should be worn: Tight-fitting safety glasses.

Hand protection Chemical-resistant, impervious gloves complying with an approved standard should be worn if

> a risk assessment indicates skin contact is possible. It is recommended that gloves are made of the following material: Nitrile rubber. Polyvinyl alcohol (PVA). Viton rubber (fluoro rubber).

Other skin and body

protection

Odor

Odor threshold

Wear suitable protective clothing as protection against splashing or contamination. Wear

apron or protective clothing in case of contact.

Hygiene measures No specific hygiene procedures recommended but good personal hygiene practices should

always be observed when working with chemical products. When using do not eat, drink or

smoke.

Respiratory protection Considering the size of the packaging, the risk is regarded as minimal. Vapors are heavier

> than air and may travel along the floor and accumulate in the bottom of containers. In confined or poorly-ventilated spaces, a supplied-air respirator must be worn. Wear self-contained

breathing apparatus with full facepiece.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance Clear liquid. Aerosol.

Colorless. Color

Slight. Ether.

Hq No information available.

Melting point No information available.

37°C/99°F @ 101.3 kPa Initial boiling point and range

Flash point The product is not flammable.

No information available. **Evaporation rate Evaporation factor** No information available.

Upper/lower flammability or explosive limits

No information available.

Lower flammable/explosive limit: 7.5 %(V) Upper flammable/explosive limit: 9.0 %(V)

Other flammability The product is not flammable. Aerosol ignition distance: none at 0.0 cm

Vapor pressure 65 kPa @ 25°C

Vapor density 4.0

Relative density No information available. **Bulk density** No information available.

Solubility(ies)

Partition coefficient

No information available.

Auto-ignition temperature

No information available.

No information available.

Viscosity

No information available.

Comments Aerosol.

Refractive index No information available.

Particle size Not applicable.

Molecular weight Not applicable.

Volatility 100%

Saturation concentration No information available.

Critical temperature No information available.

Volatile organic compound No information available.

Flammability The product is not flammable.

10. Stability and reactivity

Reactivity There are no known reactivity hazards associated with this product.

Stability Stable at normal ambient temperatures and when used as recommended.

Possibility of hazardous

reactions

Will not polymerize.

Conditions to avoid Keep away from heat, sparks and open flame. Thermal decomposition or combustion

products may include the following substances: Toxic and corrosive gases or vapors.

Materials to avoid Alkali metals. Alkaline earth metals. Powdered metal.

Hazardous decomposition

products

Heating may generate the following products: Toxic and corrosive gases or vapors.

Halogenated hydrocarbons. Hydrogen fluoride (HF). Carbon dioxide (CO2). Carbon monoxide

(CO).

11. Toxicological information

Information on toxicological effects

Other health effects There is no evidence that the product can cause cancer.

Acute toxicity - oral

ATE oral (mg/kg) 1,763.33

Acute toxicity - dermal

ATE dermal (mg/kg) 7,500.0

Acute toxicity - inhalation

ATE inhalation (vapours mg/l) 75.0

7/15

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Inhalation Vapors may irritate throat/respiratory system. A single exposure may cause the following

adverse effects: Coughing. Difficulty in breathing.

Ingestion May cause stomach pain or vomiting. May cause nausea, headache, dizziness and

intoxication.

Skin Contact Product has a defatting effect on skin. May cause allergic contact eczema.

Eye contact May cause temporary eye irritation.

Medical Symptoms Gas or vapor in high concentrations may irritate the respiratory system. Symptoms following

overexposure may include the following: Headache. Fatigue. Nausea, vomiting.

Toxicological information on ingredients.

trans-DICHLOROETHYLENE

Other health effects There is no evidence that the product can cause cancer.

Acute toxicity - oral

Acute toxicity oral (LD50

mg/kg)

1,235.0

Species Rat

ATE oral (mg/kg) 1,235.0

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ 5,000.0

mg/kg)

Species Rabbit

ATE dermal (mg/kg) 5,000.0

Acute toxicity - inhalation

Acute toxicity inhalation

24,100.0

(LC50 vapours mg/l)

Species Rat

ATE inhalation (vapours

mg/l)

24,100.0

1,1,1,3,3-PENTAFLUOROBUTANE

Acute toxicity - oral

Acute toxicity oral (LD₅o

mg/kg)

2,000.0

Species Rat

ATE oral (mg/kg) 2,000.0

Acute toxicity - inhalation

Acute toxicity inhalation

100,000.0

(LC₅₀ vapours mg/l)

Species Rat

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ATE inhalation (vapours 100,000.0

mg/l)

Specific target organ toxicity - single exposure

STOT - single exposure LOAEL 75100 ppm, Inhalation,

Specific target organ toxicity - repeated exposure

STOT - repeated exposure NOAEC 6 mg/l, Inhalation, Rat

Target organs Liver Kidneys

A MIXTURE OF: (R,R)-1,1,1,2,2,3,4,5,5,5-DECAFLUOROPENTANE, (S,S)-1,1,1,2,2,3,4,5,5,5-DECAFLUOROPENTANE

Acute toxicity - oral

Acute toxicity oral (LD50

5,000.0

mg/kg)

Species Rat

ATE oral (mg/kg) 5,000.0

Acute toxicity - dermal

Acute toxicity dermal (LD50 5,000.0

mg/kg) Species

Rabbit

ATE dermal (mg/kg) 5,000.0

Acute toxicity - inhalation

Acute toxicity inhalation

(LC₅₀ vapours mg/l)

114.0

114.0

Species Rat

ATE inhalation (vapours

mg/l)

Other health effects There is no evidence that the product can cause cancer.

Acute toxicity - inhalation

Acute toxicity inhalation

567,000.0

(LC₅₀ gases ppmV)

Species Rat

ATE inhalation (gases

ppm)

567,000.0

METHANOL

HFC-134a Tetrafluoroethane

Acute toxicity - oral

Acute toxicity oral (LD50

mg/kg)

7,300.0

Species

Mouse

FRC GENERAL PURPOSE FLUX REMOVER - FLUX REMOVER C, AEROSOL

ATE oral (mg/kg) 100.0

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ 15,800.0

mg/kg)

Species Rabbit
ATE dermal (mg/kg) 300.0

Acute toxicity - inhalation

Acute toxicity inhalation 64,000.0

(LC50 vapours mg/l)

Species Rat

ATE inhalation (vapours mg/l)

12. Ecological Information

Ecotoxicity There are no data on the ecotoxicity of this product.

3.0

Ecological information on ingredients.

trans-DICHLOROETHYLENE

Ecotoxicity Low acute toxicity to aquatic organisms.

Toxicity

Toxicity No data available.

Ecological information on ingredients.

trans-DICHLOROETHYLENE

Acute toxicity - fish LC₅₀, 96 hours: 1350 mg/l, Fish

Acute toxicity - aquatic

invertebrates

EC₅₀, 48 hours: 220 mg/l, Daphnia magna

A MIXTURE OF: (R,R)-1,1,1,2,2,3,4,5,5,5-DECAFLUOROPENTANE, (S,S)-1,1,1,2,2,3,4,5,5,5-DECAFLUOROPENTANE

Acute toxicity - aquatic

invertebrates

LC₅₀, 48 hours: 11.7 mg/l, Daphnia magna

Acute toxicity - aquatic

plants

EC₅o, 72 hours: >120 mg/l, Pseudokirchneriella subcapitata

HFC-134a Tetrafluoroethane

Acute toxicity - fish LC₅₀, 96 hours: 450 mg/l, Fish

Acute toxicity - aquatic

invertebrates

EC₅o, 48 hours: 980 mg/l, Daphnia magna

METHANOL

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Acute toxicity - fish LC₅₀, 96 hours: >100 mg/l, Pimephales promelas (Fat-head Minnow)

Acute toxicity - aquatic

invertebrates

EC₅₀, 48 hours: >10000 mg/l, Daphnia magna

Persistence and degradability

Persistence and degradability There are no data on the degradability of this product.

Ecological information on ingredients.

trans-DICHLOROETHYLENE

A MIXTURE OF: (R,R)-1,1,1,2,2,3,4,5,5,5-DECAFLUOROPENTANE, (S,S)-1,1,1,2,2,3,4,5,5,5-

Persistence and degradability

No data available.

DECAFLOCKOF

DECAFLUOROPENTANE

Biodegradation

Not readily biodegradable.

Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

Partition coefficient No information available.

Ecological information on ingredients.

trans-DICHLOROETHYLENE

Bio-Accumulative Potential Bioaccumulation is unlikely to be significant because of the low water-solubility of this product.

A MIXTURE OF: (R,R)-1,1,1,2,2,3,4,5,5,5-DECAFLUOROPENTANE, (S,S)-1,1,1,2,2,3,4,5,5,5-DECAFLUOROPENTANE

Bio-Accumulative Potential Bioaccumulation is unlikely.

Partition coefficient Pow: 2.7

HFC-134a Tetrafluoroethane

Partition coefficient Pow: 1.06

Mobility in soil

Mobility The product contains volatile organic compounds (VOCs) which will evaporate easily from all

surfaces.

Ecological information on ingredients.

trans-DICHLOROETHYLENE

Mobility The product has poor water-solubility.

Results of PBT and vPvB assessment

Results of PBT and vPvB

This product does not contain any substances classified as PBT or vPvB.

assessment

Other adverse effects

Other adverse effects The product contains a substance which has a photochemical ozone creation potential.

13. Disposal considerations

Waste treatment methods

General information Waste should be treated as controlled waste. Dispose of waste to licensed waste disposal site

in accordance with the requirements of the local Waste Disposal Authority.

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the

local Waste Disposal Authority. Empty containers must not be punctured or incinerated because of the risk of an explosion. Aerosol containers can explode when heated, due to

excessive pressure build-up. Reuse or recycle products wherever possible.

14. Transport information

UN Number

 UN No. (TDG)
 UN1950

 UN No. (IMDG)
 UN1950

 UN No. (ICAO)
 UN1950

 UN No. (DOT)
 UN1950

UN proper shipping name

Proper shipping name (TDG) UN1950 AEROSOLS, NON-FLAMMABLE, 2.2, LIMITED QUANTITY

Proper shipping name (IMDG) UN1950 AEROSOLS, NON-FLAMMABLE, 2.2, LIMITED QUANTITY

Proper shipping name (ICAO) UN1950 AEROSOLS, NON-FLAMMABLE, 2.2, LIMITED QUANTITY

Proper shipping name (DOT) UN1950 AEROSOLS, NON-FLAMMABLE, 2.2, LIMITED QUANTITY

Transport hazard class(es)

TDG class 2.2

IMDG Class 2.2

ICAO class/division 2.2

ICAO subsidiary risk N/A

Transport labels



Packing group

TDG Packing Group N/A

IMDG packing group N/A

ICAO packing group N/A

DOT packing group N/A

Environmental hazards

Environmentally Hazardous Substance

No.

Transport in bulk according to Not applicable. No information required. Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

Not listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

METHANOL

Final CERCLA RQ: 5000(2270) pounds (Kilograms)

trans-DICHLOROETHYLENE

Final CERCLA RQ: 1000(454) pounds (Kilograms)

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

Not listed.

SARA 313 Emission Reporting

METHANOL

1.0 %

CAA Accidental Release Prevention

Not listed.

SARA (311/312) Hazard Categories

Acute Chronic Pressure

OSHA Highly Hazardous Chemicals

Not listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

METHANOL

Known to the State of California to cause developmental and reproductive toxicity.

California Air Toxics "Hot Spots" (A-I)

METHANOL

Present.

California Air Toxics "Hot Spots" (A-II)

Not listed.

California Directors List of Hazardous Substances

trans-DICHLOROETHYLENE

Present.

Massachusetts "Right To Know" List

METHANOL

Present.

trans-DICHLOROETHYLENE

Present.

Rhode Island "Right To Know" List

METHANOL

Present.

Minnesota "Right To Know" List

HFC-134a Tetrafluoroethane

Present.

METHANOL

Present.

New Jersey "Right To Know" List

METHANOL

Present.

Pennsylvania "Right To Know" List

METHANOL

Present.

trans-DICHLOROETHYLENE

Present.

Inventories

Canada - DSL/NDSL

All the ingredients are listed or exempt.

DSL

1,1,1,3,3-PENTAFLUOROBUTANE

DSL

A MIXTURE OF: (R,R)-1,1,1,2,2,3,4,5,5,5-DECAFLUOROPENTANE, (S,S)-1,1,1,2,2,3,4,5,5,5-DECAFLUOROPENTANE

DSL

HFC-134a Tetrafluoroethane

DSL

METHANOL

DSL

trans-DICHLOROETHYLENE

DSL

US-TSCA

All the ingredients are listed or exempt.

Korea - KECI

1,1,1,3,3-PENTAFLUOROBUTANE

Yes

China - IECSC

1,1,1,3,3-PENTAFLUOROBUTANE

16. Other information

Revision comments NOTE: Lines within the margin indicate significant changes from the previous revision.

Revision date 2/22/2016

Revision 33

Supersedes date 2/22/2016

SDS No. AEROSOL - FRC

SDS status Approved.

Hazard statements in full H225 Highly flammable liquid and vapor.

H280 Contains gas under pressure; may explode if heated.

H301 Toxic if swallowed. H302 Harmful if swallowed.

H304 May be fatal if swallowed and enters airways.

H311 Toxic in contact with skin. H315 Causes skin irritation. H319 Causes serious eye irritation.

H331 Toxic if inhaled.

H336 May cause drowsiness or dizziness.

H370 Causes damage to organs.

H373 May cause damage to organs through prolonged or repeated exposure.

H412 Harmful to aquatic life with long lasting effects.

NFPA - health hazard Irritation, minor residual injury. (1)

NFPA - flammability hazard Will not burn. (0)

NFPA - instability hazard Unstable if heated. (1)

NFPA - special hazard N/A

ACA HMIS Health rating. Slight Hazard. (1) Will not burn. (0)

ACA HMIS Flammability

rating.

ACA HMIS Physical hazard Unstable if heated. (1)

rating.

ACA HMIS Personal

protection rating.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.