

HFE SOLVENT

411-AEROSOL

# Safety Data Sheet

## Section 1: Product and Company Identification

### Product Identifier and Other Means of Identification

**Product Name:** HFE Solvent**SDS Code:** 411-Aerosol**Related Part #** 411-300G

### Recommended Use and Restriction on Use

**Use:** Precision electronic cleaner**Uses Advised Against:** For industrial use only; Not for use as a medical device or drug

### Details of Manufacturer or Importer

**Manufacturer**

MG Chemicals  
1210 Corporate Drive  
Burlington, Ontario L7L 5R6  
CANADA

MG Chemicals (Head Office)  
9347-193 Street  
Surrey, British Columbia V4N 4E7  
CANADA

**☎** +1-800-340-0772  
**FAX** +1-800-340-0773  
**E-MAIL** [support@mgchemicals.com](mailto:support@mgchemicals.com)  
**WEB** [www.mgchemicals.com](http://www.mgchemicals.com)

**☎** +1-905-331-1396  
**FAX** +1-905-331-2682  
**E-MAIL** [info@mgchemicals.com](mailto:info@mgchemicals.com)

**E-MAIL** (Competent Person): [sds@mgchemicals.com](mailto:sds@mgchemicals.com)

### Emergency Phone Number


**For hazardous material incidents ONLY**—leaks, spills, fires, exposures or accidents  
USA or CANADA: Call CHEMTREC ☎: **1-800-424-9300**

**For emergencies involving dangerous goods;** Collect 24/7  
CANADA: Call CANUTEC ☎: **1-613-996-6666** or **\*666** on cellular phones

**HFE SOLVENT****411-AEROSOL****Section 2: Hazards Identification****Classification of Hazardous Chemical****GHS Categories**

Criteria	Category	Signal Word	Pictograms
Aerosol	3	Warning	none
Gas under pressure	1	Warning	Gas cylinder
Liquefied gas			

**Label Elements**

<b>Signal Word</b>	<b>WARNING</b>
<b>Pictograms</b>	<b>Hazard Statements</b>
	H280: Contains gas under pressure; may explode if heated
No Symbol Mandated	H401: Toxic to Aquatic Life
<b>Prevention</b>	<b>Precautionary Statements</b>
P410 + P412	Protect from sunlight. Do not expose to temperatures exceeding 50 °C [122 °F].
P11 P251	Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use.
<b>Storage</b>	<b>Precautionary Statements</b>
P403 + P235	Store in well ventilated place. Keep cool.
<b>Disposal</b>	<b>Precautionary Statements</b>
P501	Dispose of contents/container in accordance to local/regional/international regulations.

*Section continued on the next page*

**HFE SOLVENT**
**411-AEROSOL**
**Hazards Not Otherwise Classified**

Other Criteria	Hazard Statements/Precautionary Statement	Signal Word	Pictograms
Inhalation overexposure	Inhalation overexposure following an intentional abuse or use in confined space may cause cardiac or central nervous systems effects.	<i>none</i>	<i>none</i>

**Section 3: Hazardous Ingredients**

CAS #	Chemical Name	%(weight)
163702-08-7	methyl nonafluoroisobutyl ether	35-40%
163702-07-6	methyl nonafluorobutyl ether	35-40%
811-97-2	1,1,1,2-tetrafluoroethane	30%

*Note:* The solvent belongs to the hydrofluoroether (HFE) solvent family. The propellant is commonly referred to as HFC 134a.

**Section 4: First-Aid Measures**

<i>Exposure Condition</i>	<i>GHS Code: Precautionary Statement</i>
<b>IF IN EYES</b>	P305 + P351 + P338
<b>Immediate Symptoms</b>	<i>none expected</i>
<b>Response</b>	Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
<b>IF ON SKIN</b>	P302, P332 + P313
<b>Immediate Symptoms</b>	<i>none expected</i>
<b>Response</b>	Wash with soap and water. If skin irritation occurs: Get medical advice.
<b>IF INHALED</b>	P304 + P340, P312
<b>Immediate Symptoms</b>	In case of severe overexposure: <i>dizziness, drowsiness, heart thumping, lightheadedness</i>
<b>Response</b>	Remove person to fresh air (out of the contaminated zone) and keep comfortable for breathing. If feeling unwell: Call a POISON CENTRE/doctor.

*Section continued on the next page*

**HFE SOLVENT****411-AEROSOL****IF SWALLOWED** P301**Immediate Symptoms** *none expected***Response** Treat according to symptoms.**Section 5: Fire-Fighting Measures**

**Extinguishing Media** In case of fire: Material will not burn. Use extinguishing media suitable for surrounding material.  
Use water spray to cool container.

**Specific Hazards** Aerosol container may erupt with force at temperatures above 50 °C [122 °F].  
Produces toxic smoke in fires or in contact with hot surfaces. Thermal decomposition may start above 150 °C.  
Prevent fire-fighting wash from entering waterway or sewer system.

**Combustion Products** Produces carbon oxides (CO, CO<sub>2</sub>), fluorinated compounds, hydrogen fluoride, perfluoroisobutylene (PFIB), and toxic smoke.  
Under excessive heat, the hydrogen fluoride formation is one thousand times more likely than for PFIB. In sealed vessels above 300 °C, the PFIB may accumulate to dangerous levels.  
Hydrogen fluoride has the following exposure limits: ACGIH TWA 3 ppm; OSHA PEL 3 ppm; and OSHA STEL 6 ppm. Its odor threshold is 0.04 ppm, providing an early warning.

**Fire-Fighter** Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

**HFE SOLVENT****411-AEROSOL****Section 6: Accidental Release Measures**

<b>Personal Protection</b>	See personal protection recommendations in Section 8.  For very large spills, wear self-contained breathing apparatus before approaching the spill.
<b>Precautions for Response</b>	For aerosol can spills in confined or low lying space, leave the immediate spill area.  If it can safely be done, extinguish open flames or remove high temperature sources to avoid producing toxic decomposition products.
<b>Environmental Precautions</b>	Not required under normal use.
<b>Containment Methods</b>	Not applicable
<b>Cleaning Methods</b>	Collect liquid in a sealable, solvent-resistant container. Sprinkle inert absorbent compound onto spill, then sweep into the container. Wipe up further residue with paper towels or rags and place dirty materials in container.
<b>Disposal Methods</b>	Dispose of spill waste according to Section 13.

**Section 7: Handling and Storage**

<b>Prevention</b>	Keep out of reach of children.  Avoid breathing gas/spray. In cases of inadequate ventilation wear respiratory protection. Use only outdoors or in well ventilated area.  Do not pierce or burn, even after use.  Keep away from heat/sparks/open flames/hot surfaces. No smoking. Avoid heated surfaces exceeding 50 watts/inch <sup>2</sup> .
<b>Handling</b>	Wear protective gloves/protective clothing.
<b>Storage</b>	Protect from sunlight. Do not expose to temperatures exceeding 50 °C [122 °F].  Do not store below -26 °C [-15 °F], which can crush the can due to the propellant liquefaction.

**HFE SOLVENT****411-AEROSOL****Section 8: Exposure Controls/Personal Protection****Substances with Occupational Exposure Limit Values**

Chemical Name	Country	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
1,1,1,2-tetrafluoroethane	MG Chemicals <sup>a)</sup>	1,000 ppm	Not established
methyl nonafluoroisobutyl ether	AIHA WEEL (TWA)	750 ppm	Not established
methyl nonafluorobutyl ether	AIHA WEEL (TWA)	750 ppm	Not established

*Note:* Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH<sup>1</sup>, OSHA, and Canadian provinces exposure limits were consulted. Limits from by RTECS<sup>2</sup> database and data from suppliers' SDS were also consulted. Short term exposure limits (STEL) are usually for 15 min and long term permissible exposure limits (PEL) for 8 h.

a) MG Chemicals recommended limit corresponding to prevalent international threshold values

**Engineering Controls****Ventilation**

Keep airborne concentrations below exposure limits.

**Personal Protective Equipment****Eye protection**

Wear appropriate protective eyeglasses or chemical safety goggles.

**RECOMMENDATION:** Use safety glasses with lateral protection (side shields).

**Skin Protection**

Wear appropriate protective clothing to prevent skin contact.

**RECOMMENDATION:** Use of protective gloves in butyl rubber, nitrile rubber, or other chemically resistant gloves.

**Respiratory Protection**

Not required under normal use conditions. In high exposure scenarios, use a full-face respirator with multipurpose combination of (US) or type AXBEK (EN 13387) to supplement engineering control. For extreme exposures and for exposures where thermal decomposition is possible (>150 °C), use full-face, self-contained breathing apparatus or supplied by air.

**RECOMMENDATION:** Consult your local safety supply store to ensure your respirator has filter cartridges appropriate for the ingredients listed in section 3 of this MSDS, and that the respirator is fitted to the employee by a professional.

*Section continued on the next page*

**HFE SOLVENT****411-AEROSOL****General Hygiene Considerations**

Wash hands thoroughly with water and soap after handling.

**Section 9: Physical and Chemical Properties**

<b>Physical State</b>	Liquefied gas, in aerosol format	<b>Lower Flammability Limit</b>	None detected
<b>Appearance</b>	Colorless	<b>Upper Flammability Limit</b>	None detected
<b>Odor</b>	Slight, ether-like	<b>Vapor Pressure @20 °C</b>	27 kPa [202 mmHg]
<b>Odor Threshold</b>	Not available	<b>Vapor Density</b>	8.6 (Air =1)
<b>pH</b>	Not available	<b>Specific Gravity @20 °C</b>	1.5
<b>Freezing/Melting Point</b>	-135 °C [-221 °F]	<b>Solubility in Water</b>	<12 ppm
<b>Boiling Point</b>	60 °C [140 °F]	<b>Partition Coefficient <sup>a)</sup></b>	3.9
<b>Flash Point</b>	None detected	<b>Auto-ignition Temperature</b>	405 °C [761 °F]
<b>Evaporation Rate</b>	49 (ButAc = 1)	<b>Decomposition Temperature</b>	Not available
<b>Flammability (solid, gas)</b>	Not available	<b>Viscosity @23 °C</b>	0.6 cP

*Note:* Values are based mostly on the HFE solvent properties.

**Section 10: Stability and Reactivity**

<b>Stabilities</b>	Chemically stable at normal temperatures and pressures
<b>Conditions to Avoid</b>	Ignition sources, temperatures well above 150 °C [302 °F]) and incompatible substances.
<b>Incompatibilities</b>	Strong oxidizing agents, strong acids, strong bases, alkali earth metals, powdered aluminum, zinc, magnesium, and beryllium.
<b>Polymerization</b>	Will not occur
<b>Decomposition</b>	Will not decompose under normal conditions. For thermal decomposition, see combustion products in Section 5

**HFE SOLVENT****411-AEROSOL****Section 11: Toxicological Information****Routes of Exposure**

Eyes, ingestion, inhalation

**Symptoms Summary**

<b>Eyes</b>	None known
<b>Skin</b>	None known
<b>Inhalation</b>	None known
<b>Ingestion</b>	None known
<b>Chronic</b>	Not applicable.

**Acute Toxicity (Lethal Exposure Concentrations)**

<b>Chemical Name</b>	<b>LD50 oral</b>	<b>LD50 dermal</b>	<b>LC50 inhalation</b>
methyl nonafluoroisobutyl ether	>5 g/kg Rat <sup>a)</sup>	<sup>b)</sup>	>100 000 ppm 4h Rat <sup>a)</sup>
methyl nonafluorobutyl ether	>5 g/kg Rat <sup>a)</sup>	<sup>b)</sup>	>100 000 ppm 4h Rat <sup>a)</sup>
1,1,1,2-tetrafluoroethane	Not available	Not available	1,500 g/m <sup>3</sup> 4 h Rat

*Note:* Representative toxicity data from by RTECS<sup>2</sup> database and data from supplier (M)SDS were also consulted.

a) Data from supplier SDS

b) Dermal absorption not signification route of exposure (5 daily applications in rabbits).

*Continued on the next page*



**HFE SOLVENT****411-AEROSOL****Other Toxicological Effects**

<b>Skin corrosion/irritation</b>	Minimally irritant
<b>Serious eye damage/irritation</b>	Practically non-irritant
<b>Sensitization</b> (allergic reactions)	None known or expected. No signs of cardiac sensitization at up to 100 000 ppm. No skin sensitization effects known.
<b>Carcinogenicity</b> (risk of cancer)	Not classified or listed as a carcinogen by IARC, ACGIH, CA Prop 65, or NTP.
<b>Mutagenicity</b> (risk of heritable genetic effects)	Not a mutagen according to reverse mutation or chromosomal aberration assay
<b>Reproductive Toxicity</b> (risk to sex functions)	No data available
<b>Teratogenicity</b> (risk of fetus malformation)	No abnormal effect observed
<b>STOT-single exposure</b>	The HFC propellant can affect the central nervous system and cardiovascular systems by inhalation at extreme doses that do not give rise to classification
<b>STOT-repeated exposure</b>	No data available
<b>Aspiration hazard</b>	Mixture is does not contain aspiration hazard components.

**HFE SOLVENT****411-AEROSOL****Section 12: Ecological Information**

The IMDG Code criteria and the raw-material MSDS along with supporting data for the classification of registered substances from the European Chemical Agency database (<http://echa.europa.eu>) were used.

The HFE mixture has a LC50 of >7.9 mg/L for flathead minnow (*Pimephales promelas*) 96 h, >8.9 mg/L for green algae (*Selenastrum capricornutum*) 96 h, and >10 mg/L water flea (*Daphnia magna*). It is unlikely bioconcentrate in water or soil due to volatility.

The 1,1,1,2-tetrafluoroethane substance is not classifiable as an environmental toxicant.

**Acute Ecotoxicity**

Category 2

Toxic to aquatic life

Avoid release to the environment

Collect spillage.

**Chronic Ecotoxicity**

Data insufficient for classification

**Biodegradability**

Partially biodegradable

Biological Oxygen Demand—28 days, OECD 310D Close bottle test= 22% (w/w)

**Bioaccumulative Potential**

Not available

**Mobility in Soil**

Not available

**Other Effects**

Not available

*Commercial Products—Regulated Volatile Organic Content*

Canadian WHMIS and US EPA-VOC = VOC-exempted

**Section 13: Disposal Information**

Dispose of contents in accordance with all local, regional, national, and international regulations.

**HFE SOLVENT****411-AEROSOL****Section 14: Transport Information****Ground****Refer to TDG regulations** (Canadian Transportation of Dangerous Goods regulations)

Sizes 1 L and under

**Limited Quantity**

REFERENCE INFORMATION ONLY

**UN number:** UN1950**Shipping Name:** Aerosols, non-flammable**Class:** 2.2**Packing Group:** Not applicable**Marine Pollutant:** No**Air****Refer to ICAO-IATA Dangerous Goods Regulations.**

Sizes 1 L and under

**Limited Quantity**

Max Net Qty/Pkg

30 kg Gross

**UN number:** UN1950**Shipping Name:** Aerosols, non-flammable**Class:** 2.2**Packing Group:** Not applicable**Marine Pollutant:** No**Sea****Refer to IMDG Dangerous Goods Regulations.**

Sizes 1 L and under

**Limited Quantity**

REFERENCE INFORMATION ONLY

**UN number:** UN1950**Shipping Name:** Aerosols, non-flammable**Class:** 2.2**Packing Group:** Not applicable**Marine Pollutant:** No

**Note:** Shipper must be appropriately trained and certified before involvement with the transport of dangerous goods.

**HFE SOLVENT****411-AEROSOL****Section 15: Regulatory Information****Canada****Domestic Substance List (DSL) / Non-Domestic Substance Lists (NDSL)**

All hazardous ingredients are listed on the DSL/NDSL.

**Industry and Science Canada**

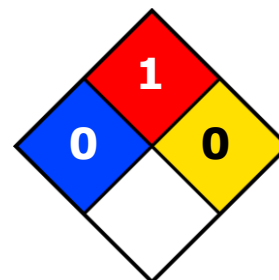
MG Labels products intended for the workplace to conform to WHMIS labeling regulations. Product identification, net quantity declaration, minimum printing type size heights, and packaging of this product are in compliance.

**Health Canada**

Products produced by MG Chemicals intended for retail display conform to the Canadian Consumer Labeling Regulations.

**USA****Other Classifications****HMIS® RATING**

<b>HEALTH:</b>	<b>* 0</b>
<b>FLAMMABILITY:</b>	<b>1</b>
<b>PHYSICAL HAZARD:</b>	<b>0</b>
<b>PERSONAL PROTECTION:</b>	

**NFPA® 704 CODES**

*Approximate HMIS and NFPA Risk Ratings Legend:*

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

**CAA (Clean Air Act, USA)**

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

*Section continued on the next page*

**HFE SOLVENT****411-AEROSOL****EPCRA** (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product does not contain ingredients that have a reporting quantity requirements in section 313 Title III of the SARA of 1986 and 40 CFR part 372.

**TSCA** (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

**California Proposition 65** (Chemicals known to cause cancer or reproductive toxicity, Sept 2, 2011 revision, USA).

This product does not contain any of the listed substances.

**Europe****RoHS**

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, or PBDE's, and complies with European RoHS regulations.

**WEEE**

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

**Section 16: Other Information**

**SDS Prepared by** Michel Hachey

**Date of Issue** 04 March 2016

**Supersedes** 16 May 2013

**Reason for Changes:** Revision according to HCS 2012 and WHMIS 2015 latest requirements.

**References**

1) ACGIH 2011 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2011).

2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)

*Section continued on the next page*

**HFE SOLVENT****411-AEROSOL****Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists (USA)
ECHA	European Chemicals Agency
EU	European Union
EC50	Half maximal effective concentration
EL50	Half maximal effective loading
IARC	International Agency for Research on Cancer
NOELR	No observable effect loading ratio
NTP	National Toxicology Program
GHS	Globally Harmonized System of Classification of Labeling of Chemicals
LC50	Lethal Concentration 50%
LCLo	Lowest published lethal concentration
LD50	Lethal Dose 50%
OEL	Occupational Exposure Limit
PEL	Permissible Exposure Limit
SDS	Safety Data Sheet
STEL	Short-Term Exposure Limit
TCLo	Lowest published toxic concentration
TWA	Time Weighted Average
VOC	Volatile Organic Content

**Technical Queries** Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at [www.mgchemicals.com](http://www.mgchemicals.com).

Email: [support@mgchemicals.com](mailto:support@mgchemicals.com)

**Mailing Addresses** *Manufacturing & Support*  
1210 Corporate Drive  
Burlington, Ontario, Canada  
L7L 5R6

*Head Office*  
9347-193rd Street  
Surrey, British Columbia, Canada  
V4N 4E7

**Disclaimer** This material safety data sheet is provided as an information resource only. *M.G. Chemicals, Ltd.* believes the information contained herein is accurate and compiled from reliable sources. It is the responsibility of the user to query and verify any information seeming suspect where doubt on the validity may exist. The buyer assumes all responsibility of using and handling the product in accordance with local, regional, national, and international regulations.